# Receiving Report

	ate: <u>/ / / / / / / / / / / / / / / / / / /</u>			Batch No: Dart P/O:	MB	1887	32
Packing Slip: Invoice: Receipt: New Supplier		<u></u>	Waybill At Shipment QC18 Insp	tached: Complete: pection	Yes		
Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
Ax74	3-/3	_کک_	0	50	PhN	بر	
,							
						1	
Invoice: Yes No Waybill Attached: Yes No No No Not Not Not Not Not Not Not No							
Production/Ad Date Received/Cos Initial						Locatio	on

H:\FORMS\Purchasing\approved purch\RECREPORT Rev F



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

#### **PURCHASE ORDER**

#### Purchase Order ID PO24857

Purchase Order Date 7/3/2014 PO Print Date 7/3/2014

Page Number 1 of 3

Order From:

**B/E AEROSPACE INC** 88289 EXPEDITE WAY CHICAGO, IL 33172 **USA** 

VU-BEA001

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

**Vendor Phone** 

**Ship To Contact** 

Ship To Phone

FedEx PI collect

Buyer

Chantal Lavoie

305-925-2600

**Customer POID** Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

FCA - (Free Carrier)

Ship Via:

S	hip Acct:					M/29732					
Line Nbr	Nbr Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	<b>5</b>	PO Unit Price	Extended Price			
1		Bolt	7/7/2014 Yes 7/7/2014	FN	200.00 Each		\$0.22	\$44.00			
							Line Total:	\$44.00			
2	AN4-15A	Bolt	7/7/2014 Yes 7/7/2014	FN	200.00 Each	P14/1/8	\$0.25	\$50.00			
		-					Line Total:	\$50.00			
3	AN743-13	Bracket	7/7/2014 Yes 7/7/2014	FN	50.00 Each		\$0.30	\$15.00			

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

Purchase Order ID PO24857

Purchase Order Date 7/3/2014 PO Print Date 7/3/2014

Page Number 2 of 3

Order From:

B/E AEROSPACE INC 88289 EXPEDITE WAY CHICAGO, IL 33172 USA VU-BEA001

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

Contact Name			Buyer	Chantal 1	Lavoie		
Vendor Phone	305-925-2600		<b>Customer POID</b>				
			Customer Tax #	10127-26	507		
<b>Ship To Contact</b>			Terms	Net 30			
Ship To Phone			Currency	USD			
Ship Via:	FedEx PI collect		FOB	FCA - (I	Free Carrier)		
Ship Acct:							
					Line Total:		\$15.00
4 NAS388-6-8P 272	SCREW	7/7/2014 Yes 7/7/2014	75.00 Each	<i>/</i>		\$4.95	\$371.25
					Line Total:		\$371.25
5 2600-LW	Camlock Retaining Washer	7/7/2014 Yes	FN 100.00 Each			\$0.20	\$20.00

Line Total:

\$20.00

7 MS16625-4056

Retaining Ring

7/7/2014 Yes

7/7/2014

20.00 Each \$1.20

\$24.00

217

7/7/2014

Mukaka

ine Total:

\$24.00

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### PURCHASE ORDER

#### Purchase Order ID PO24857

Purchase Order Date 7/3/2014 PO Print Date 7/3/2014

Page Number 3 of 3

Order From:

**B/E AEROSPACE INC** 88289 EXPEDITE WAY CHICAGO, IL 33172 **USA** 

VU-BEA001

DART AEROSPACE LTD Ship To: 1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

Buyer

Terms

**FOB** 

Currency

**Customer POID** 

Customer Tax #

Contact Name

Vendor Phone

305-925-2600

**Ship To Contact** Ship To Phone

Ship Via:

Ship Acct:

FedEx PI collect

PROCUREMENT QUALITY CLAUSES 7/7/2014

7/7/2014

Chantal Lavoie

10127-2607 Net 30

USD

FCA - (Free Carrier)

71401-45

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT A033 STATEMENT OF CONFORMITY/TEST RECORDS

FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS

Line Total:

\$0.00

PO Total:

\$524.25



Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explaination.

Change Nbr:

Change Date:

7/3/2014



# B/E Aerospace, Inc.

#### **CONSUMABLES MANAGEMENT**

Tel: +1.305.925.2600 • Fax: +1.305.507,7191 • www.beconsumables.com
Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
Wire Instructions: B/E Aerospace Consumables Management • JPMorgan Chase Bank New York
ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002

INVOICE NUMBER HV6ZZ4 PAGE 1

**50**40,79:09

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

#### SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

#### HISTORY REPRINT

U.S. CURRENCY				HJ	STORY REP	KIN	Ľ			
MEM   OLIMITY   PART NUMBER AND DESCRIPTION   PRICE   UNIT   BACK ORDER   SHIPPED   AMOUNT	ORDER NO.		DATE	SHIP VIA		1	TERMS		SHIPPING	TERMS
NO. ORDERED  FED. TAX# 06-120-9796  3 50 AN743-13 BRACKET TARIFF: 7616.10.9090 MFR: UMPCO CTRL# : 2014B09715 LOT#: UMP96493 LOT QTY: 50 ECCN :9A991 Country Origin: YYYYY These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.  ***BOLTS AND NUTS ***PARTS FOR CIVIL AIRCRAFT  FREIGHT ACCT# 15179324-0 TEL# 613-632-3336  SUBTOTAL: 15.00 HANDLING: 0.00 DISC/ALL: 0.00 INCM FRT: 0.00 PREIGHT: 0.00  FREIGHT: 0.00  FREIGHT: 0.000 U.S. CURRENCY	PO24857	(	07/07/14	FEDX INTL	P1 COLL		NET 45		FOB-C	ARSON
3 50 AN743-13 BRACKET TARIFF: 7616.10.9090 MFR: UMPCO CTRL# : 2014B09715 LOT#: UMP96493 LOT QTY: 50 ECCN: 9A991 Country Origin: \$\forall \text{YYYY}\$ These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.  ****BOLTS AND NUTS ****PARTS FOR CIVIL AIRCRAFT  FREIGHT ACCT# 15179324-0 TEL# 613-632-3336  SUBTOTAL: 15.00 HANDLING: 0.00 DISC/ALL: 0.00 INCM FRT: 0.00 FREIGHT: 0.00  FREIGHT: 0.00  INCM FRT: 0.00  FREIGHT: 15.00USL U.S. CURRENCY	NO. ORDERED			<b>.</b>	PRICE	UNIT	BACK ORDER	SHIPPED	AM	DUNT .
BRACKET TARIFF: 7616.10.9090 MFR: UMPCO CTRL# : 2014B09715 LOT#: UMP96493 LOT QTY: 50 ECCN :9A991 Country Origin: ýýýýý These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.  ***BOLTS AND NUTS ***PARTS FOR CIVIL AIRCRAFT  FREIGHT ACCT# 15179324-0 TEL# 613 632-3336  SUBTOTAL: 15.00 HANDLING: 0.00 DISC/ALL: 0.00 INCM FRT: 0.00 FREIGHT: 0.00 FREIGHT: 0.00  COUNTY OF TOTAL: 15.00USI U.S. CURRENCY	FED. TA	X# 06-1	120-9796							
### HANDLING: 0.00 DISC/ALL: 0.00 INCM FRT: 0.00 FREIGHT: 0.00  TOTAL: 15.00USI U.S. CURRENCY	FREIGHT	BRACKE TARIFE MFR: U CTRL# LOT QT ECCN: Count These expoi with Diver	ET F: 7616.10.90 UMPCO : 2014B0971 UMP96493 TY: 50 :9A991 try Origin: Ý e commodities rted from the the Export A rsion contrar	ýýýý , technolog United Sta dministrati y to U.S. l	y or softwites in according to the contract of	vare ord	were ance	My	3	15.00
	emar 94SNZ6	SHIPPE	ED ON 07/07/1	4				HANDLING DISC/ALI INCM FR: FREIGHT	G: L: T: :	0.00 0.00 0.00 0.00
MATERIAL TO BE RETURNED MUST HAVE PRIOR AUTHORIZATION BY B/E AEROSPACE			DIAL TO DE DEE:	AIFD MILOTING	DDIOD ATTEND	DIT :	TION BY 5/5 45	DOCDA OF		

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.

SHIPPED FROM: 1351 CHARLES WILLARD ST, CARSON, CA 90746



# UMPCO, INC.

MANUFACTURE OF CLAMPS, CLIPS & BRACKETS
7100 LAMPSON AVENUE P.O. BOX 5158 GARDEN GROVE, CA 92846-5158 714-897-3531 WWW.UMPCO.COM

Customer NO. BEA009

Sales Order NO. 390646



**ASN** 

SOLD TO

**B/E AEROSPACE** 

CONSUMABLES MANAGEMENT P.O. BOX 025263

SHIPPING DEST CODE MIAM

**B/E AEROSPACE CONSUMABLES** 

SHIP TO

**MANAGEMEN** 

9835 NW 14th ST MIAMI, FL 33172

MIAMI, FL 33102-5263 CLAIMS FOR ERRORS AND ALL DEDUCTIONS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF INVOICE 1 1/2% SVC. PER MO. CHARGED ON ALL PAST DUE AMOUNTS

ORDER DATE

SHIP VIA

F.O.B. RECIPIENT

DESCRIPTION

**TERMS** 1/2 % 10 NET 30

10/01/13 PURCHASE ORDER NUMBER ORDER DATE

**FEDEX GROUND** 

CONTACT

SALESPERSON

0SKF23

10/01/13

ÁÐING NUMBER

ITEM ON ORDER QUAN.SHIPPED QUAN. BO

08

12500

AN743-13 -

02/04/14

1 - 7000

12500

**REV A** 

1-5500

Lot#: UMP96493

Qty: 12500 IR Numbers: 182199,182618 N/A

2 12500 0

AN743-13

**REV A** 

08/09/14

RT

85% SHELF LIFE REQUIRED N / 1 NOTE: UNDER 150 # SHIP FED X GROUND. IF OVER 150 # SHIP FED EX NATIONAL LTL

ACCT: 018757

PACKING SLIP

Page 1

Printed: 02/05/14

09:31:15

**TOTAL CARTONS FEDEX GROUND** 

033101490

TOTAL WEIGHT 24 FF

**PURCHASE ORDER NUMBER** 

**CUSTOMER NO.** 

SALES ORDER NO.







A WRITTEN RETURN MATERIAL "WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE RE-QUIREMENTS OF SECTION 6, 7 & 12 OF THE FAIR LABOR STANDARDS ACT, AS AMENDED, AND OF RESULA-TIONS AND ORDERS OF THE UNITED STATES DEPARTMENT OF LABOR ISSUED UNDER SECTION 12 HEREO

AUTHORIZATION FORM (RMA)MUST BE OBTAINED FROM UMPCO BEFORE RETURNING ANY MATERIALS FOR CREDIT OR REPLACEMENT. DFARS 252.225-7009."

UMPCO, INC. 7100 Lampson Ave. Garden Grove, CA 92841

Kuthorized Ignature Final Mispector

DELIVERY RECEIPT NO. 390646



# B/E Aerospace, Inc.

**CONSUMABLES MANAGEMENT** 

P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR
www.beconsumables.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

#### **Material Certification**

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to B/E Aerospace, Inc.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO24857

LNE# QUANTITY U/M PART-NUMBER

75 EA NAS388-6-8P

CUST REF#

LOT-NUMBER

MANUFACTURER

CODE MPR DATE EXP DATE

Page: 1 of 1

M8874

PILGRIM SCREW (AZ) 1GP7

Jason Lewis

Vice President of Quality

Inv # 07/07/14

07/07/14

# L G

Screw Corporation

# PACKING LIST

ARIZONA - 480-917-2500

SHIPPED FROM 2875 WEST FRYE RD CHANDLER, AZ 85224 RHODE ISLAND - 401-274-4090

6/2/2011

BE

**BILL TO: B/E AEROSPACE** 

CONSUMABLES MANAGEMENT

MIAMI FL 33102-5263

P.O. BOX 025263

SHIP TO: B/E AEROSPACE

CONSUMABLES MANAGEMENT

**9835 NW 14TH STREET** MIAMI, FL 33172

**OUR ORDER #** ORD104537

**TERMS** 

N-30\*DNI\*033101490

FREIGHT SHIP VIA

FedEx Ground

SHIPPING DATE

6/2/2011

**CUSTOMER PO#:** 

0ZJ868

QTY

EA

PART# U/M

6-32 X 1/2 PH OVL STL/NI

OR SOONER

**DRAWING#** 

**NAS388** 

Revision:

NEW

LOT#:

A26727 QTY: 39.00

M8874 QTY: 211.00

pc#253

1 CTNS, TOTAL WT. 1.00 LBS WITH 0 ON BACKORDER

MFR C OF C

**CHEM AND PHYS** 

MATERIAL AND PROCESS CERTS QC: A, A.3, B, C, E, H, P, U, V

LATEST REV

SHIPPING INSTRUCTIONS:

\*\*NO OVERSHIPMENTS\*\*

IF UNDER 150 LBS SHIP FEDEX GROUND ACCT# 0331-0149-0 MARK:

IF OVER 150 LBS, SHIP WATKINS MOTOR LINE ACCT #081757.

\*\*\*DO NOT INSURE OR DECLARE A VALUE FOR THIS SHIPMENT\*\*\*

## CERTIFICATE OF COMPLIANCE

We hereby certify that all items delivered on this invoice comply with all applicable drawing, specification, and purchase order requirements. Evidence of such is on file for review for a minimum of 10 years. All products manufactured by Pilgrim Screw are of domestic origin and have not come in contact with mercury while in our possession. Also all special processes were performed by approved sources at the time of manufacture. Shortage claims must be made within (5) days after receipt of the goods. Quality claims must be made within (30) days after receipt of the goods. Returns will not be accepted without a 'Return Material Authorization' number. All goods returned must have the freight prepaid.

MADE IN THE USA

GRIM

Screw Corporation

# PACKING LIST

ARIZONA - 480-917-2500

SHIPPED FROM 2875 WEST FRYE RD CHANDLER, AZ 85224 RHODE ISLAND - 401-274-4090

6/2/2011

BE

**BILL TO: B/E AEROSPACE** 

CONSUMABLES MANAGEMENT

MIAMI FL 33102-5263 P.O. BOX 025263

SHIP TO: B/E AEROSPACE

CONSUMABLES MANAGEMENT

**9835 NW 14TH STREET** MIAMI, FL 33172

FedEx Ground

**OUR ORDER #** ORD104537

**TERMS** 

N-30\*DNI\*033101490

FREIGHT SHIP VIA

SHIPPING DATE

6/2/2011

**CUSTOMER PO#:** 

0ZJ868

**QTY** 

U/M PART# **DRAWING#** 

Schedule B#: 731815 ECCN #: 9A991d "NLR"

SHIPPING INSTRUCTIONS: LABEL ON OUTSIDE OF BOX

HONEYWELL SOURCE ACCEPTED:

STAMP IMPRESSION

DATE:

6/2/2011

\*\*\*\*BOXES MUST NOT EXCEED 40 LBS EACH\*\*\*\*

CERTIFICATE OF COMPLIANCE

We hereby certify that all items delivered on this invoice comply with all applicable drawing, specification, and purchase order requirements. Evidence of such is on file for review for a minimum of 10 years. All products manufactured by Pilgrim Screw are of domestic origin and have not come in contact with mercury while in our possession. Also all special processes were performed by approved sources at the time of manufacture. Shortage claims must be made within (5) days after receipt of the goods. Quality claims must be made within (30) days after receipt of the goods. Returns will not be accepted without a 'Return Material Authorization' number. All goods returned must have the freight prepaid.

MADE IN THE USA

سلملاسط Authorized Rep.

Page# 2



# PILGRIM SCREW CORPORATION

120 Sprague Street, Providence, RI 02907



NEW METHOD (NI) 43 HAMMOND STREET WORCESTER MA 01610

Item#	2504 Ref: PO#	PL1412	Date	04/14/99	
Lot/Job#			Net Wei	ght	Quantity
M8874	NAS388-	-06-08P	· ;	30	14340
[ ] C [ X ] N [ ] N	admium, QQ-P-41 admium, AMS2400 ickel, QQ-N-290 ickel, Best Con inc, ASTM B633- HROME, QQ-C-320	OS OA, Class 1, mmercial, thi -85, Type	ckness .0003 , Fe/Zn TYPE II	max. as m	
Material	: 8740[] 86	30[] 4037[	] 1018[X]		[ ]
Heat Tre	ated? Yes[ ]	No[X] Hardne	ss: 26 HRC ·	max	
	\$	Special Instr	ructions	QA Ir	nitials 4. F. A.
results of all analysis pofor thickness and 4 pi	y shall maintain a record of exertormed, and quantity of par eces for adhesion tests withour arance of a smooth uniform to	rts plated for a period of a out non-compliance (zero-	not less than I year. Sam -hased acceptance plan).	npling for acceptant . Workmanship inv	ce tests is 32 pieces
/		Thickness Test	Results		,
Accept. [\sqrt{]} Re	eject [ ] Minimun	n: Spec. <u>. 2005</u>	Read coo	20 Average	· 00024
Accept. [ Re	eject [ ] Ir	Adhesion Test aspected by Certificati	Бщ	wolfe minelle 4/	
To: QA Manager	, Pilgrim Screw Corpo		L' Turn	rminelli 4/	22/19
This lot has been pro listed above, and the control data is on file	plating and conversion co	nd inspected in accord pating complies with th	ance with the contract lose contract and speci	and specification ification requirem	requirements ients. Process
Signed:	Firemat.		Date 4	<u> (-16-99</u>	

Document: PSQP0136 REV 3



# B/E Aerospace, Inc.

Page: 1 of 1

#### CONSUMABLES MANAGEMENT

P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.71.91
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR www.beconsumables.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

#### **Material Certification**

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to B/E Aerospace, Inc.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO24857

LNE# QUANTITY U/M PART-NUMBER

100 EA 2600-LW

CUST REF#

LOT-NUMBER

MANUPACTURER

CCODE MFR DATE EXP DATE

1643295

ALCOA VOISHAN 3000 W 5M902

Jason Lewis

Vice President of Quality

Inv # 07/07/14

. · · •

## Alcoa **Fastening** Systems



Shipper ID: 850695

Page: 1

Sold To: 5574

B/E AEROSPACE, INC.

ATTN: ACCOUNTS PAYABLE

P.O. BOX 025263

MIAMI, FL 33102-5263

USA

Ship To: 55740014

B/E AEROSPACE CONSUMABLES

9835 NW 14TH ST MIAMI, FL 33172

USA

Shipped From:

AFS -TORRANCE

AEROSPACE PRODUCTS

TORRANCE OPERATIONS

3000 WEST LOMITA BLVD.

TORRANCE, CA 90505

TEL: 310-530-2220

USA

Ship Via: FED EX GRD

INCO Terms: FCA TORRANCE

Container/Weight:

Carrier Shipment Ref: 850695

Bill Lading #:

SHIP VIA : FED EX G

OLGA BUYER:

PHONE:

MATERIAL COMPLIES WITH DFARS 252.225-7009 PREFERENCE FOR DOMESTIC SPECIALTY

METALS" WITH ITS ALTERNATE 1.

\*\*\*SHIPWIA FEDX GRI COLLEGE AGOT # 0331-0145 0 EX FREIGHT ECONOMY COLLEGE ACCT# 01873 \*\*\*
DO NOT SHIP BY ANY OTHER WITHOUT PROPER WRITTEN
ALLOWABBE SHIPPING TOLERANCE = +0\*\*0\*\*.

AUTHOR LZATION

F 150 LBS OR MORE/SHI

Ship Date: 07/30/13

Time: 11:18:44

Print Date: 07/30/13

\*\* BAR CODE PER QAP 33 CLAUSE P REQUIRED \*\*\*

\*\* QAP 33.0 REV F CLAUSES: A,A.1,B,C,E,H,P,U,V. CLAUSE A.3 GENERAL TERMS

APPLIES.

Sales Order: F430267 Order Date: 04/10/12 Purchase Order: 0HEE59

Remarks: VITA

In Item Number Description Rev Qty Shipped Qty B/O UM

4 BACW10X4

LOCKWASHER (2600-LW)

80502.0

0.0 EA

TSO C148

Cust Line #: Customer Item:

BACW10X4

Required Date:

08/01/13 Promised Date:

08/10/13

C OF C

DUAL CERT TO HS4432-2 &3D0050-3 \*\*\*

Loc/Lot:

S5101B

1643295

80,502.00

COO: US

HTS CODE: 7318220000

SCHEDULE-B NUMBER: 7318220000

ECCN:

9A991 The export classification appears above. You are responsible for all

> CERTIFICATE OF CONFORMANCE
> This is to certify that all items noted below were produced in conformance with the contract, drawing specifications, and other applicable documents. All required process certifications, chemicals and physical test reports are on file subject to examination. This document must not be reproduced except in full and relates only to the items tested.

Director of Quality Assurance Torrance Operations

ALCOA GLOBAL FASTENERS, INC.

ALL CLAIMS REGARDING THIS ORDER MUST BE REPORTED TO SELLER PROMPTLY. CLAIMS FOR CREDIT OR REPLACEMENT OF PARTS MAY BE LIMITED TO THOSE PARTS FOR WHICH TRACEABILITY HAS BEEN MAINTAINED BY THE BUYER. ANY CLAIM BASED ON AN ALLEGED DESCREPANCY (IN AMOUNT, QUANTITY, ETC.), BETWEEN THE GOODS ACTUALLY SHIPPED AND / OR DELIVERED UNDER THESE DOCUMENTS AND THE DESCRIPTION THEREOF IN THESE DOCUMENTS, MUST BE MADE IN WRITING TO SELLER NO LATER THAN NINETY (90) DAYS AFTER THE SHIPPING DATE APPEARING HEREON.

## Alcoa **Fastening Systems**



Shipper ID: 850695

Ship Date: 07/30/13

Time: 11:18:44

Print Date: 07/30/13

Page: 2

Sold To: 5574

B/E AEROSPACE, INC.

ATTN: ACCOUNTS PAYABLE

P.O. BOX 025263

MIAMI, FL 33102-5263

USA

Ship To: 55740014

B/E AEROSPACE CONSUMABLES

9835 NW 14TH ST

MIAMI, FL 33172

USA

Shipped From:

AFS -TORRANCE

AEROSPACE PRODUCTS

TORRANCE OPERATIONS

3000 WEST LOMITA BLVD.

TORRANCE, CA 90505

TEL: 310-530-2220

USA

Ship Via: FED EX GRD

INCO Terms: FCA TORRANCE

Container/Weight:

Carrier Shipment Ref: 850695

Bill Lading #:

related export license requirements.

\*\*\*\*\*

CERTIFICATE OF CONFORMANCE

This is to certify that all items noted below were produced in conformance with the contract, drawing specifications, and other applicable documents. All required process certifications, chemicals and physical test reports are on file subject to examination. This document must not be reproduced except in full and relates only to the items tested.

Director of Quality Assurance Torrance Operations

ALCOA GLOBAL FASTENERS, INC.

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Alcoa Fastening Systems



3000 W Lomita Blvd Torrance, California 90505 USA

Tel: 1 310 530 2220 Fax: 1 310 784 4320 **Processing Certification** 

# 382650

Date

07/29/2013

Lot Quantity

100904

Type of Process

CADMIUM PLATE TYPE II, CLASS 2

Specification

AMS-QQ-P-416C

Material Type

C1075

Lot Number

1638790

Part Number

2600-LW

I.B.M. Number

422997

Mony Barkol

Director of Quality Assurance



7-29-13

Lab Tech Stamp / Date



OC-195A

1643395

ARRY LOT.

ock Weekn 4884



...... .... .... An ISO Registered Company

2187 SO. GARFIELD AVENUE LOS ANGELES, CA 90040-1855

(323) 723-8836 • (800) 400-7833 FAX (323) 888-9866

3960 ALCOA FASTENING SYSTEMS

P.O. BOX 1186

PITTSBURGH

15230 0000

OUR SALES ORDER NO: 12-0248

220640454

YOUR PURCHASE ORDER NO-DATE: 2/07/13

PAGE: 1

PRODUCTION ORDER NO: 1303613

C-1075 COLD ROLLED ANNEALED SPRING STEEL

COLD ROLLED SPHEROLDIZED ANNEALED

.002

FS1075 -

ASTH A684/A684M-12

MERCURY FREE

REFFRENCE NO: 12155875

.015 X ) 812 X COIL 43 SLIT EDGE. -

HEAT NO 2149943

.680

TAG. NO. 14750.

.210

P/Sul/ S1. Cr.

.020

Al. Mo .040 .010

TENSILE. BEND TEST- OK .

,014

AIEFD.

.120

ELONGATION-

HARDNESS- RB

72.0

MAR 0 6 2013 AFS 3 1 1 6 9 1

Lock Washer 107

We certify these test results are a true and correct copy of the records created by the producing mill or as tested in an independent laboratory. This test report may not be reproduced or distributed without the written permission of Rolled Steel Products Corp

BOLLED STEE

PRODUCTS CORP.

CRS SPHER ASSILLA

CERTIFICATE OF CONFORMITY



# B/E Aerospace, Inc.

Page: 1 of 1

#### **CONSUMABLES MANAGEMENT**

P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA MIAMMCR
www.beconsumables.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

#### **Material Certification**

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to B/E Aerospace, Inc.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO24857

LNE# QUANTITY U/M PART-NUMBER

CUST REF#

LOT-NUMBER

MANUFACTURER

CCODE MFR DATE EXP DATE

68538

MAC FASTENER

ORFT4

Jason Lewis

Vice President of Quality

Inv # 07/07/14

## MAC FASTENERS, INC. 1110 ENTERPRISE OTTAWA, KANSAS 66067

## CERTIFICATE OF CONFORMANCE AND MANUFACTURER'S AFFIDAVIT

CUSTOMER: B/E AEROSPACE

PO: 0PZH84

PART NUMBER: AN4-14A

REV: 2

LOT NUMBER: 68538

MANUFACTURED QUANTITY: 110,000

MILL HEAT NUMBER: 8193290

COUNTRY OF ORIGIN: UNITED STATES OF AMERICA

DFARS 252.225.7009 Compliant

## MERCURY FREE CERTIFICATION

MacFasteners Inc. certifies that the parts referenced in the above lot number do not contain Mercury or Mercury compounds, and were manufactured in a Mercury free environment.

We certify that the parts furnished against the above referenced purchase order were manufactured by MAC FASTENERS, INC. within the United States, and were processed in accordance with all applicable drawings and specifications.

Objective evidence of compliance is on file, subject to examination upon request.

DATE: 01/22/14

QUALITY ASSURANCE REPRESENTATIVE

MacFasteners, Inc. is an AS9100C Regestered Company- SAI GLOBAL - 0058029

## MAC FASTENERS, INC. 1110 ENTERPRISE OTTAWA, KANSAS 66067

## CERTIFICATE OF CONFORMANCE AND **MANUFACTURER'S AFFIDAVIT**

CUSTOMER: B/E AEROSPACE

PO: 0PZH84

PART NUMBER: AN4-14A

REV: 2

LOT NUMBER: 68538

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Objective evidence of compliance is on file, subject to examination upon request.

DATE: 01/22/14

QUALITY ASSURANCE REPRESENTATIVE

MacFasteners, Inc. is an AS9100C Regestered Company- SAI GLOBAL - 0058029

## MAC FASTENERS, INC. 1110 EAST ENTERPRISE OTTAWA, KS 66067

# **CHEMICAL & PHYSICAL TEST REPORT**

CUSTOMER	PON	UMBER	MFG QUANTITY	DATE	
B/E AEROSPACE		0PZH84	110,000	01/22/14	
PART NUMBER	REV	LOT NO	PROCUREMEN	T SPEC	
AN4-14A	2	68538	NASM6812		

MATERIA	TYPE 8	740		MATERIAL SPECIFICATION MIL-S-6049/AMS6322					8193290		SUPPLIER JOHNSTOWN			
.40	.24	Mn .77	.010	<b>s</b> .010					Mo V B .26 .002			Fe Al Ti .023		
	Co	N .0060	Bi	Pb	Mg	Zn		Nb	Sn .005			Other		

## **MECHANICAL TEST RESULTS - TESTING PER NASM1312**

	ENSILE STRENGTH POUNDS
5,770	
5,710	
5,720	
5,730	
5,750	
	4.000
MIN. REQ.	4,080

DOUBLE SHEAR STRENGTH POUNDS / PSI									
8,180									
8,130									
8,140									
8,160									
8,190									

7,360

	HARDNESS								
ROCKWELL "C" SCALE									
REQ.	26 - 32 HRC								
SAMPLE SIZI	5								
A	CTUAL RESULTS								
	28 - 30 HRC								

	METAL	LURGICAL EXAMI	NATION	
Discontinuities	V	Carb/Dec	arb	V
Grain Flow	V	Microst	Microstructure	
Grain Size	V	Apppearance		Image: section of the
Thread Insp FED-STD-H28/20		System   21	System 🗹 22	System   23

MIN. REQ.

#### **TEST CERTIFICATION**

WE CERTIFY THAT THE PART NUMBER, LOT NUMBER, AND SAMPLES REFERENCED ABOVE HAVE BEEN TESTED IN ACCORDANCE WITH THE APPLICABLE SPECIFICATION

FOR THE TESTS REPORTED HEREIN. THIS CERTIFICATION SHALL NOT BE RE-PRODUCED, EXCEPT IN FULL, WITHOUT THE APPROVAL OF MAC FASTENERS, INC. Magnetic Particle Inspection per ASTM E1444

Liquid Penetrant Inspection per ASTM E1417

Recess Torque Test

Head Marking

Magnetic Permeability
ASTM A342 less than 2.0

Quality Assurance Representative

AS9100C REGISTERED SAI GLOBAL - 0058029

## MAC FASTENERS, INC. 1110 ENTERPRISE OTTAWA, KANSAS 66067

## HEAT TREAT CERTIFICATION

CUSTOMER: B/E AEROSPACE

DATE: 01/22/14

PO NUMBER:

0PZH84

MANUFACTURED QUANTITY:

110.000

PROCESSOR:

PAULO PRODUCTS KCMO - NADCAP ID 4679

LOT NUMBER:

68538

MATERIAL:

**TYPE 8740** 

PART NUMBER:

AN4-14A

REVISION: 2

REQUIRED HARDNESS:

26 - 32 HRC

SAMPLE SIZE:

5

HARDNESS:

28 - 30 HRC

HEAT TREAT SPECIFICATION AS APPLICABLE: MIL-H-6875/AMS-H-6875/AMS2759/AMS5853/PS-1001

Notes:

The fasteners referenced in this report have been processed, inspected and certified by the Heat Treat Contractor in accordance with all applicable drawings and specifications. Heat Treatment has been verified in accordance with procurement specification and part drawing, by metallurgical and mechanical testing as applicable. Evidence of compliance as well as certification from the Heat Treat Contractor is on file and subject to examination upon request.

QUALITY ASSURANCE REPRESENTATIVE

MacFasteners, Inc. is an AS9100C Regestered Company - SAI GLOBAL - 0058029



# Johnstown Wire Technologies

124 Laurel Ave, Johnstown, PA 15906

Phone: 814-532-5680 Fax: 814-532-5684 **TEST REPORT** 

**WORK ORDER** 

800310

LOT NUMBER K-8193290

SALES ORDER / RLS 002318 / 1

SOLD TO

Mac Fasteners, Inc. C/O TD Logistics Inc. 14505 W 100th Street Lenexa, KS 66215 USA



CUSTOMER P.O. 50516		JSTOMER 740246				QUAI <b>39,644</b>	LBS		LADING I 001198		_		ENT DAT /2013
SPECIFICATION IN AMS2301; AMS Regulation Sup Rod Spherodize Size: .2465 +.00	6322; Al piement Annea	MS-S-604 t Silicor led In Pr	ı Killed	Fine G	rain Air	craft Qu	ality/Co	5000 P Id Hea	SI Max ding Qua	Defense Ility Dra	Federal wn Fror	Acqı n An	uisition nealed
CERTIFICATION RE	EQUIREMI	ENTS											
					Cł	emical							
C .40	Mn .77	.010	.01	S .0	Si .24	A1 .023	N . 5	i 2	Cr .58	Mo .26	Cu .10		.002
Cb .000 ???	Ti ????	N .0060	.00	5 5									
					P	hysical							
AMS 2301 0000	J1 56	J10 40	J11 38	J12 36	J2 55	J3 55	J5 53	J4 54	Ј6 52	J7 50	J8 46	Ј9 43	
MacroClean 111	E-381												
					Me	chanical				·····			
IESI Tensile Str RA Per Cent Decarb FFD Surface def. de	pth		UNITS Lbs/So Percer Inches Inches	it			;	HIGH 86000 73.8 .000		LOW 84000 67.2 .000			85000 70.3 .000 .001
					Rod /	Melt Sou	rce						
Rod Source Republic	-		lt Sou	rce		Countr USA	y of C	rigin	Naf Yes				
					<u>.</u>	Certification							

I certify that the results are a true and correct copy of the records prepared and maintained by JOHNSTOWN WIRE TECHNOLOGIES in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier and is not in JWT A2LA accreditation. This test report cannot be reproduced or distributed except in full without the written permission of JOHNSTOWN WIRE TECHNOLOGIES. The test results certified herein relate only to the items tested.

Daniel J. Malik Director of Quality Assurance 1



CERTIFICATE OF TESTS

1807 EAST 28TH ET. PHONE: 330-438-5580 LORAIN, CH 44055 FAX: 330-438-5695

REPUBLIC STEEL

6/24/2013 2:46:00 PM PAGE 1 OF 2

PURCHASE ORDER DATE: 3/4/2013 PURCHASE ORD: 84084 5672-1921-01 ACCOUNT NUMBER: PART NUMBER: FXT40AA-.375 4927-93 SCHEDULE: ORDER NUMBER: 1547434 - 01 REVISION: 1 8193290 SERVE CHARGE ADDRESS ERREADERORGERENDERDERFREGERENDERDERDERDERDERDERDEREEDER SHIP TO ERREADERGERENDERDERFREGERE JOHNSTOWN WIRE TECHNOLOGIES JOHNSTOWN WIRE TECHNOLOGIES EDWARD ZAPOLA 124 LAUREL AVE C/O C & BL RAILROAD JOHNSTOWN, PA 15906 TRACK 629 JOHNSTOWN, PA 15901 MATERIAL DESCRIPTION HOT ROLLED STEEL COILS ALLOY AMS 2301K JOHNSTOWN WIRE SPEC RW-100 REVISION DTD 04/21/04 EXC PARA 10.3 AMS 6322N EXC HARD JOHNSTOWN WIRE SPEC RW-005 REVISION DTD 12/31/00 EXC SURFACE DEFECTS JOHNSTOWN WIRE SPEC PART NO. FXT40AA REVISION DTD 12/31/00 MIL S 6049A & AMD 1 COND B-1 BXC MARK & UT WAIVED EF-AISI-8740-H FINE GRAIN VACUUM DEGASSED AIRCRAFT QUALITY FIXED PRACTICE QUALITY RESTRICTED CHEMISTRY RESTRICTED MAX INCIDENTAL ELEMENTS SIZE: RDS .3750 DIAM X COIL RDS 9.5250MM DIAM X COIL LADLE CHEMISTRY \* ----SI CU NI 0.24 0.10 0.52 CR P 8 MIN С 0.58 0.010 0.010 0.77 0.40 N CB В AL SN MO v 0.0060 0.0000 0.000 0.023 0.002 0.26 ----- CALCULATED TESTS -----REDUCTION RATIO 1,177.6 TO 1 AUSTENITIC GRAIN SIZE 5 OR FINER BASED ON A TOTAL ALUMINUM CONTENT EQUAL TO OR GREATER THAN .020% PER ASTM SEMI - FINISHED RESULTS -----SAE J406/ASTM A255 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 18 20 22 24 26 28 30 32 JOMINY HARDNESS TEST 56 55 55 54 53 52 50 46 43 40 38 36 36 34 33 32 31 30 30 29 29 29 28 28 ASTM E381/MIL STD 430 MACRO ETCH TEST ETCHANT: HCL TEMPERATURE: 170 s R С AVG MAGNETIC PARTICLE TEST AMS 2301 AMS2304 AMS2300 AVG IND AVG PREQ SEV SEV DVA DVI FREO 0 0 0 0 FINISHED SIZE RESULTS ...... DECARBURIZATION TEST SAE J419/ASTM EI077/JIS G0558 ETCHANT = NITAL MAGNIFICATION = 100X TOTAL COMPLETE DEPTH SPIKE INCHES INCHES INCHES

G. KRUTH DIRECTOR QUALITY ASSURANCE

PCE 6581

0.002

٥

BY DEBORAH STOKES

0.002

MT Kith



1807 BAST 28TH WT. PHOME: 330-438-5580

REPUBLIC STEEL

LORAIN, CH 44055 EAX: 330-438-5695

CERTIFICATE OF TESTS

6/24/2013 2:46:00 PM PAGE 2 OF 2

PURCHASE ORD: 84084

PART NUMBER: FXT40AA-.375

ORDER NUMBER: 1547434 - 01

HEAT:

8193290

PURCHASE ORDER DATE: 3/4/2013

ACCOUNT NUMBER:

5672-1921-01

SCHEDULE:

REVISION:

4927-93

CAPABLE OF SEAM DEPTH 1% MAX DIAMETER NOT LESS THAN .005 MAX

NOTES ----CHEMICAL ANALYSIS CONFORMS TO APPLICABLE SPECS: ASTM E415, LBL10129, LBL10130, ASTM E1019,

LBL10158, LBL10114, AND ASTM E1085, LBL10184, LBL10188.

REPUBLIC STEEL HEREBY CERTIFIES THAT THE MATERIAL LISTED HEREIN HAS BEEN INSPECTED AND TESTED IN

NOTES (CONTINUED) ACCORDANCE WITH THE METHODS PRESCRIBED IN THE GOVERNING SPECIFICATIONS AND BASED UPON THE RESULTS OF

SUCH INSPECTION AND TESTING HAS BEEN APPROVED FOR CONFORMANCE TO THE SPECIFICATIONS.

CERTIFICATE OF TESTS SHALL NOT BE REPRODUCED EXCEPT IN FULL.

ALL TESTING HAS BEEN PERFORMED USING THE CURRENT REVISION OF THE TESTING SPECIFICATIONS.

RECORDING OF FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FED STATUTES TITLE 18 CHAPTER 47.

THE MATERIAL WAS NOT EXPOSED TO MERCURY OR ANY METAL ALLOY THAT IS LIQUID AT AMBIENT TEMPERATURE DURING PROCESSING OR WHILE IN OUR POSSESSION.

NO WELD OR WELD REPAIR WAS PERFORMED ON THIS MATERIAL.

THE RESULTS REPORTED RELATE ONLY TO THE ITEMS TESTED. MELT SOURCE: CANTON CAST ROLL MELT COUNTRY: U.S.A HOT ROLL SOURCE: LORAIN 9/10, U.S.A

MELT METHOD: EF BLOOM RED. RATIO: 1177.6 END OF DATA ----- CC ----- BND OF DATA -----

WITH SHIPMENT 1 COPY PRINTED AT SHIPPING AREA FAX SHIP TO 1 COPY ATTENTION EDWARD ZAPOLA

PAX SHIP TO

1 COPY FILE

1-814-532-5684

G. KRUTH DIRECTOR QUALITY ASSURANCE BY DEBORAH STOKES

T Kith

COMMERCIAL PLATING COMPANY

TC-4500 XRF ST

Fri Sep 19 03:48:24 1997

# COMMERCIAL PLATING CERTIFICATION AND TEST RESULTS

This is to certify that the order described below was plated to comply with the agreed upon requirements of the requested specification.

DATE: 01/18/14

CUSTOMER: MAC FASTENERS

PART NUMBER: AN4-14A DRDER NUMBER: 94031

-14A DESCRIPTION: BOLT D31 LOT NUMBER: 68538 2972 LBS PIECES PLATE TO GAUGE: Y

TOTAL WEIGHT: 2972 LBS PIECES PLATE TO SPECIFICATION: SAE AMS QQ-P-416C, TYPE II, CLASS 2 REQUIREMENTS: 0.0003 CAD. MIN. AND YELLOW CHROMATE

AUTHORIZED SIGNATURE: TITLE: QUALITY CONTROL MANA

MANAGEN

## MAC FASTENERS, INC. 1110 EAST ENTERPRISE OTTAWA, KS 66067

# **CHEMICAL & PHYSICAL TEST REPORT**

CUSTOMER B/E AEROSPACE	PO NUMBER	MFG QUANTITY	DATE	
	0PZH84	110,000	01/22/14	
PART NUMBER AN4-14A	REV LOT NO 68538	PROCUREMENT	SPEC ASM6812	

MATERIAL TYPE 8740				L-S-604			1	8193290		SUPPL	JER JOHNST(	OWN	
.40	.24	Mn .77	P .010	.010	.10	.52	Cr .58	Мо .26	.002	В	Fe	.023	ŤI
	Со	N .0060	Bi	Pb	Mg	Zn		Nb	Sn 005			Other	

## MECHANICAL TEST RESULTS - TESTING PER NASM1312

	MECHAN
	NSILE STRENGTH OUNDS
5,770	
5,710	
5,720	
5,730	
5,750	
;·	
y.	
	/

MIN. REQ.

4,080

	SHEAR STRENGTH JNDS / PSI
8,180	
8,130	
8,140	
8,160	**************************************
8,190	d
	34
	34 7
MIN. REQ.	7,360

<u>, , , , , , , , , , , , , , , , , , , </u>	METALL	URGICAL EXAMINATION	
Discontinuities	Ø	Carb/Decarb	Ø
Grain Flow	v	Microstructure	Ø
Grain Size	ত	Apppearance	<u> </u>
Thread Inspe FED-STD-H28/20 - /		System ☐ System ☑ 21 22	System   23

#### **TEST CERTIFICATION**

WE CERTIFY THAT THE PART NUMBER, LOT NUMBER, AND SAMPLES REFERENCED ABOVE HAVE BEEN TESTED IN ACCORDANCE WITH THE APPLICABLE SPECIFICATION

FOR THE TESTS REPORTED HEREIN. THIS CERTIFICATION SHALL NOT BE RE-PRODUCED, EXCEPT IN FULL, WITHOUT THE APPROVAL OF MAC FASTENERS, INC.

LL "C" SCALE	
26 - 32 HRC	
5	
L RESULTS	
2114	
- <b>?</b> /输入	
	26 - 32 HRC

NDT/ ADDITIONAL TESTS	/
Magnetic Particle Inspection per ASTM E1444	0
Liquid Penetrant Inspection per ASTM E1417	
Recess Torque Test	
Head Marking	Ø
Magnetic Permeability ASTM A342 less than 2.0	

Quality Assurance Representative

AS9100C REGISTERED SAI GLOBAL - 0058029

## MAC FASTENERS, INC. 1110 ENTERPRISE OTTAWA, KANSAS 66067

## HEAT TREAT CERTIFICATION

CUSTOMER: B/E AEROSPACE

01/22/14 DATE:

PO NUMBER:

0PZH84

MANUFACTURED QUANTITY:

PROCESSOR:

PAULO PRODUCTS KCMO - NADCAP ID 4679

MATERIAL:

**TYPE 8740** 

LOT NUMBER:

68538

**REVISION: 2** 

PART NUMBER:

AN4-14A

**REQUIRED HARDNESS:** 

26 - 32 HRC

SAMPLE SIZE:

HARDNESS:

28 - 30 HRC

HEAT TREAT SPECIFICATION AS APPLICABLE: MIL-H-6875/AMS-H-6875/AMS2759/AMS5853/PS-1001

Notes:

The fasteners referenced in this report have been processed, inspected and certified by the Heat Treat Contractor in accordance with all applicable drawings and specifications. Heat Treatment has been verified in accordance with procurement specification and part drawing, by metallurgical and mechanical testing as applicable. Evidence of compliance as well as certification from the Heat Treat Contractor is on file and subject to examination upon request.

QUALITY ASSURANCE REPRESENTATIVE

MacFasteners, Inc. is an AS9100C Regestered Company - SAI GLOBAL - 0058029



# Johnstown Wire Technologies

124 Laurel Ave, Johnstown, PA 15906

Phone: 814-532-5680 Fax: 814-532-5684 **TEST REPORT** 

WORK ORDER LOT NUMBER **800310 K-8193290** 

SALES ORDER / RLS 002318 / 1

SOLD TO

Mac Fasteners, Inc. C/O TD Logistics Inc. 14505 W 100th Street Lenexa, KS 66215 USA



SHIPMENT DATE COILS LADING NO QUANTITY CUSTOMER PART CUSTOMER P.O. 09/20/2013 20 00119854 39,644 LBS 8740 - .2465 50516 SPECIFICATION / MacFast-87246 AMS2301; AMS6322; AMS-S-6049A; MIL-S-6049A 8740 DFARS TS 95000 PSI Max Defense Federal Acquisition Regulation Supplement Silicon Killed Fine Grain Aircraft Quality/Cold Heading Quality Drawn From Annealed Rod Spherodize Annealed in Process Heavy Phos & Light Lube Ctd Size: .2465 +.0005 -.0005 CERTIFICATION REQUIREMENTS Chemical Cu Mo Si Al N1 C .002 .10 .58 .26 .023 .52 .010 .010 .24 .77 .40 Sn Ti N Съ .0060 .005 .000 ??????? **Physical** J9 J6 J8 J7 J3 J5 J4 J2 J10 J11 J12 AMS 2301 J1 43 46 52 50 53 54 55 55 38 36 0000 56 40 MacroClean E-381 111 Mechanical <u>HIGH</u> **AVERAGE** LOW UNITS **TEST** 85000 84000 86000 Lbs/Sqln Tensile Str 70.3 67.2 73.8 Percent **RA Per Cent** .000 .000 .000 Inches Decarb FFD .001 .001 .001 Inches Surface def. depth Rod / Melt Source Nafta Country of Origin Melt Source Rod Source Yes Republic Republic **End of Certification** 

I certify that the results are a true and correct copy of the records prepared and maintained by JOHNSTOWN WIRE TECHNOLOGIES in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier and is not in JWT A2LA accreditation. This test report cannot be reproduced or distributed except in full without the written permission of JOHNSTOWN WIRE TECHNOLOGIES. The test results certified herein relate only to the items tested.

Daniel J. Matter Director of Quality Assurances

# **Republic**steel.

1807 HAST 287H ST. PROME: 230-438-3580 LORAIN, CK 44055 PAX: 330-438-5695

CERTIFICATE OF TESTS

REPUBLIC STEEL

6/24/2013 2:46:00 PM PAGE 1 OF 2

化对抗性性 化二氯甲基苯甲苯甲基苯甲甲基甲甲基 3/4/2013 PURCHASE ORDER DATE: PURCHASE ORD: 84084 5672-1921-01 ACCOUNT NUMBER: PART NUMBER: FXT40AA-.375 4927-93 SCHEDULE: ORDER NUMBER: 1547434 - 01 REVISION: 8193290 HEAT: HARGE ADDRESS JOHNSTOWN WIRE TECHNOLOGIES JOHNSTOWN WIRE TECHNOLOGIES EDWARD ZAPOLA 124 LAUREL AVE C/O C & BL RAILROAD JOHNSTOWN, PA 15906 TRACK 629 JOHNSTOWN, PA 15901 ---- MATERIAL DESCRIPTION ----HOT ROLLED STEEL COILS ALLOY AMS 2301K JOHNSTOWN WIRE SPEC RW-100 REVISION DTD 04/21/04 EXC PARA 10.3 AMS 6322N EXC HARD JOHNSTOWN WIRE SPEC RN-005 REVISION DTD 12/31/00 EXC SURFACE DEFECTS JOHNSTOWN WIRE SPEC PART NO. PXT40AA REVISION DTD 12/31/00 MIL S 6049A & AMD 1 COND B-1 BXC MARK & UT WAIVED EF-AISI-8740-H FINE GRAIN VACUUM DEGASSED AIRCRAFT QUALITY FIXED PRACTICE QUALITY RESTRICTED CHEMISTRY RESTRICTED MAX INCIDENTAL ELEMENTS SIZE: RDS .3750 DIAM X COIL RDS 9.5250NN DIAM X COIL LADLE CHEMISTRY \* -----NI CU SI ρ 8 C 0.10 0.52 0.010 0.24 0.77 0.010 0.40 CB В AL. SH MO ν 0.000 0.0000 0.005 0,023 0.26 0.002 - CALCULATED TESTS REDUCTION RATIO 1,177.6 TO 1 AUSTENITIC GRAIN SIZE 5 OR FINER BASED ON A TOTAL ALUMINUM CONTENT EQUAL TO OR GREATER THAN . 0201 PER ASTM A29. SEMI - FINISHED RESULTS -----SAE J406/ASTM A255 JOMINY HARDNESS TEST 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 18 20 22 24 26 28 30 32 56 55 55 54 53 52 50 46 43 40 38 36 36 34 33 32 31 30 30 29 29 29 28 28 ASTM E381/MIL STD 430 MACRO ETCH TEST BTCHANT: HCL TEMPERATURE: 170 ß R 1 1 AMS 2301 AMS2304 AMS2300 MAGNETIC PARTICLE TEST AVG IND IND AVG SEV grv PREQ PREO 0 0 ٥ 0 FINISHED SIZE RESULTS -----PCR 03 SAE J419/ASTM BI077/JIS G0558 DECARBURIZATION TEST MAGNIFICATION = 100X ETCHANT - NITAL TOTAL DEPTH COMPLETE SPIKE INCRES **INCHES** INCHES

0.002

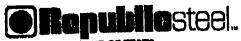
BY DEBORAH STOKES

G. KRUTH DIRECTOR QUALITY ASSURANCE

0.002

PCB 6581

17 Kirth



Certificate of tests

1807 ELST 28TH BT. PHOME: 330-438-5590

FAX: 330-438-5695 REPUBLIC STEEL

LORAIN, CH

6/24/2013 2:46:00 PM PAGE 2 OF 2 

PURCHASE ORD: 84084 PART NUMBER: FXT40AA-.375 ORDER NUMBER: 1547434 - 01 8193290 HEAT:

PURCHASE ORDER DATE: ACCOUNT NUMBER: BCHBDULE: REVISION:

3/4/2013 5672-1921-01 4927-93

44055

CAPABLE OF SHAM DEPTH 1% MAX DIAMETER NOT LESS THAN .005 MAX NOTES ----CHEMICAL ANALYSIS CONFORMS TO APPLICABLE SPECS: ASTM E415, LBL10129, LBL10130, ASTM E1019, LBL10158, LBL10114, AND ASTM E1085, LBL10184, LBL10188. REPUBLIC STEEL HEREBY CERTIFIES THAT THE MATERIAL LISTED HEREIN HAS BEEN INSPECTED AND TESTED IN NOTES (CONTINUED)

ACCORDANCE WITH THE METHODS PRESCRIBED IN THE GOVERNING SPECIFICATIONS AND BASED UPON THE RESULTS OF SUCH INSPECTION AND TESTING HAS BEEN APPROVED FOR CONFORMANCE TO THE SPECIFICATIONS.

CERTIFICATE OF TESTS SHALL NOT BE REPRODUCED EXCEPT IN FULL.

ALL TESTING HAS BEEN PERFORMED USING THE CURRENT REVISION OF THE TESTING SPECIFICATIONS.

RECORDING OF FALSE, FICTITIOUS OR PRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT WAY BE PUNISHED AS A FELONY UNDER PED STATUTES TITLE 18 CHAPTER 47.

THE MATERIAL WAS NOT EXPOSED TO MESCURY OR ANY METAL ALLOY THAT IS LIQUID AT AMBIENT TEMPERATURE DURING PROCESSING OR WHILE IN OUR POSSESSION.

NO WELD OR WELD REPAIR WAS PERFORMED ON THIS MATERIAL.

THE RESULTS REPORTED RELATE ONLY TO THE ITEMS TESTED. MELT SOURCE: CANTON CAST ROLL MELT COUNTRY: U.S.A HOT ROLL SOURCE: LORAIN 9/10, U.S.A

END OF DATA

WITH SHIPMENT 1 COPY PRINTED AT SHIPPING AREA FAX SHIP TO 1 COPY ATTENTION EDWARD ZAPOLA 1 COPY FILE

1-814-532-5684

G. KRUTH DIRECTOR QUALITY ASSURANCE BY DEBORAH STOKES

T Kirth

COMMERCIAL PLATING COMPANY TC-4500 XRF ST Fri Sep 19 03:48:24 1997

COMMERCIAL PLATING CERTIFICATION AND TEST RESULTS

This is to certify that the order described below was plated to comply with the agreed upon requirements of the requested specification.

DATE: 01/18/14

CUSTOMER: MAC FASTENERS

ART NUMBER: AN4-14A RDER NUMBER: 94031 DESCRIPTION: BOLT LOT NUMBER: 68538

FOTAL WEIGHT: 2972 LBS PIECES PLATE TO SPECIFICATION: SAE AMS QQ-P-416C, TYPE II, CLASS 2

PIECES PLATE TO GAUGE: Y

SPECIFICATION: SAE AMS GUIPTATEC, THE TI, CENTRE REQUIREMENTS: 0.0003 CAD. MIN. AND YELLOW CHROMATE

AUTHORIZED SIGNATURE:

MANAGER LOSS

Slilm

A Company



# B/E Aerospace, Inc.

Page: 1 of 1

#### **CONSUMABLES MANAGEMENT**

P.O. Box 023263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCF www.beconsumables.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

#### **Material Certification**

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to B/E Aerospace, Inc.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO24857

LNE# QUANTITY U/M PART-NUMBER

200 BA AN4-15A

CUST REF#

LOT-NUMBER

MANUFACTURER

CCODE MPR DATE EXP DATE

07/07/14

6855

MAC FASTENERS

ORFT

Jason Lewis

Vice President of Quality

Inv # 07/07/14

## MAG FASTENERS, INC. 1110 ENTERPRISE OTTAWA, KANSAS 66067

## CERTIFICATE OF CONFORMANCE AND MANUFACTURER'S AFFIDAVIT

CUSTOMER: B/E AEROSPACE

PO: 0RBJ63

PART NUMBER: AN4-15A

REV: 3

LOT NUMBER: 68550

MANUFACTURED QUANTITY: 82,500

MILL HEAT NUMBER: 8195136

COUNTRY OF ORIGIN: UNITED STATES OF AMERICA

DFARS 252.225.7009 Compliant

### MERCURY FREE CERTIFICATION

MacFasteners certifies that the parts referenced in the above lot number do not contain Mercury or Mercury compounds, and were manufactured in a Mercury free environment.

We certify that the parts furnished against the above referenced purchase order were manufactured by MAC FASTENERS within the United States, and were processed in accordance with all applicable drawings and specifications. Objective evidence of compliance is on file, subject to examination upon request.

Mac Fasteners is an AS9100C Regestered Company- SAI GLOBAL - 0058029 Mac Fasteners is a DISC QSLM approved Manufacturer - CAGE Code 0RFT4 Mac Fasteners is an Airbus approved Supplier - 203399

DATE: 05/23/14

QUALITY ASSURANCE REPRESENTATIVE

## MAC FASTENERS, INC. 1110 ENTERPRISE OTTAWA, KANSAS 66067

## HEAT TREAT CERTIFICATION

CUSTOMER: B/E AEROSPACE

DATE:

05/23/14

PO NUMBER:

**0RBJ63** 

MANUFACTURED QUANTITY:

82.500

PROCESSOR:

PAULO PRODUCTS KCMO - NADCAP ID 4679

LOT NUMBER:

68550

MATERIAL:

**TYPE 8740** 

PART NUMBER:

AN4-15A

**REVISION: 3** 

REQUIRED HARDNESS:

26 - 32 HRC

SAMPLE SIZE:

5

HARDNESS:

29 - 30 HRC

HEAT TREAT SPECIFICATION AS APPLICABLE: MIL-H-6875/AMS-H-6875/AMS2759/AMS5853/PS-1001

Notes:

The fasteners referenced in this report have been processed, inspected and certified by the Heat Treat Contractor in accordance with all applicable drawings and specifications. Heat Treatment has been verified in accordance with procurement specification and part drawing, by metallurgical and mechanical testing as applicable. Evidence of compliance as well as certification from the Heat Treat Contractor is on file and subject to examination upon request.

QUALITY ASSURANCE REPRESENTATIVE

MacFasteners, Inc. is an AS9100C Regestered Company - SAI GLOBAL - 0058029

GOMMERCIAL PLATING COMPANY TC-4500 XRF ST Wed Jan 14 08:53:38 1998

### COMMERCIAL PLATIKE CERTIFICATION AND TEST RESULTS

This is to certify that the order described below was pisted to comply with the agreed upon requirements of the requested specification.

DATE: 05/17/14

CUSTOMER: MAC FASTENERS

PART NUMBER: ANA-15A DRDER NUMBER: 98016

DESCRIPTION: DOLT LOT NUMBER: 09550

PIECES PLATE TO CAUGE: Y

TOTAL WEIGHT: 2297 LBS PIECES PLATE TO SEPECIFICATION: SAE AMS 90-F-416C, TYPE II, CLASS S REGULREMENTS: 0.0003 CAD. MIN., AND YELLOW CHROMATE

RUTHORIZED SIGNATURE: TITLE: QUALITY CONTROL



# Johnstown Wire Technologies

124 Laure! Ave, Johnstown, PA 15906

Phone: 814-532-5680 Fax: 814-532-5684 TEST REPORT

WORK ORDER **026652** 

LOT NUMBER K-8195136 SALES ORDER / RLS 005225 / 2

SOLD TO

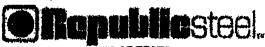
Mac Fasteners, Inc. C/O TD Logistics Inc. 14505 W 100th Street Lenexa, KS 66215 USA



CUSTOMER P.O. <b>50516</b>	_	USTOMER 740246				QUAI <b>17,812</b>	LBS		001229		_		ENT DATE /2014
SPECIFICATION AMS2301; AMS Regulation Sup Rod Spherodia Size: .2465 +.0	66322; A pplemen e Annea	MS-S-60 t Silico iled In Pr	า Killed	Fine G	rain Air	craft Qu	ality/Co	5000 Pold Hea	SI Max ding Qua	Defense l	Federal wn Fror	Acqı n An	uisition nealed
CERTIFICATION R	EQUIREM	ENTS											
					Cł	emical							
C .42	Mn .87	.010	.01	S L2	Si .25	A1 .027	. 4	1 <u>1</u> 3	.50	Mo .21	Cu . 07		.003
Cb .000 ??	Ti ?????	N .0064	.00	5n )4									
					Pl	nysical							
AMS 2301 0000	J1 58	J10 41	J11 39	J12 38	J2 58	J3 57	J5 55	J4 56	J6 53	<b>J7</b> 51	J8 47	J9 44	
MacroClean 111	E-381												
					Me	chanical							
TEST Tensile Str RA Per Cent Decarb FFD Surface def. de	epth		UNITS Lbs/So Percer Inches Inches	it		÷		HIGH 88000 74.6 .000	-	86000 70.4 .000			72.3 .000 .000
					Rod / I	Melt Sou	rce						
Rod Source Republic			t Sour	ce		Country	y of (	rigin	Naf Yes				
					Fnd of 0	Certification							

I certify that the results are a true and correct copy of the records prepared and maintained by JOHNSTOWN WIRE TECHNOLOGIES in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier and is not in JWT A2LA accreditation. This test report cannot be reproduced or distributed except in full without the written permission of JOHNSTOWN WIRE TECHNOLOGIES. The test results certified herein relate only to the items tested.

Daniel J. Mattik Director of Quality Assurance



CERTIFICATE OF TESTS

1807 EAST 26TH EP. OBSK-BER-OEE IENCHS COMPANY, OH EAX: 330-438-5695

REPUBLIC STEEL

1/10/2014 2:13:00 PM PAGE 1 OF 2

PURCHASE ORD: 85080

PART NUMBER: FXT40AA-.375 ORDER NUMBER: 1564645 - 01

HEAT:

8195136

PURCHASE ORDER DATE:

ACCOUNT NUMBER:

8/26/2013 5672-1920-01

SCHEDULE:

2129-91

REVISION:

JOHNSTOWN WIRE TECHNOLOGIES 124 LAUREL AVE JOHNSTOWN, PA 15906

JOHNSTOWN WIRE TECHNOLOGIES EDWARD ZAPOLA 124 LAUREL AVE TRUCK STPO 9 ROD DOCK JOHNSTOWN, PA 15904

MATERIAL DESCRIPTION -----

HOT ROLLED STEEL COILS ALLOY JOHNSTOWN WIRE SPEC RW-100 REVISION DTU 04/21/04 EXC PARA 10.3 AMS 6322N EXC HARD JOHNSTOWN WIRE SPEC PART NO. FXT40AA REVISION DTD 12/31/00 MIL S 6049A & AMD 1 COMD B-1 EXC MARK & UT WAIVED AMS 2301K JOHNSTOWN WIRE SPEC RW-005 REVISION DTD 12/31/00 EXC SURFACE DEFECTS EF-AISI-8740-H FINE GRAIN VACUUM DEGASSED AIRCRAFT QUALITY FIXED PRACTICE QUALITY RESTRICTED CHEMISTRY RESTRICTED MAX INCIDENTAL ELEMENTS

SIZE: RDS .3750 DIAM X COIL

RDS 9.5250MM DIAM X COIL

	**************************************			MISTRY 🗣				
C 0.42	MIN 0.87	P 0.010	S 0.012	\$1 0.25	0.07	NI 0.43	CR 0.50	
V 0.003	MO 0.21	SN 0.004	AL 0.027 CALCULATED	0.0000 TESTS	CB 0.000	0.0064		

REDUCTION RATIO 1,177.6 TO 1

SEMI - FINISHED RESULTS -----

GRAIN SIZE TEST ASTM A29/ASTM E112

PCE H30301 MCQUAID = 7.00000

JOMINY HARDNESS TEST SAE J406/ASTM A255
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 18 20 22 24 26 28 30 32 58 58 57 56 55 53 51 47 44 41 39 38 36 35 34 34 32 32 30 30 30 29 29 28

MACRO ETCH TEST

ASTM E381/MIL STD 430

С

ETCHANT: HCL TEMPERATURE: 170

3 R

AVG 1

AMS 2301 AMS2304 AMS2300 MAGNETIC PARTICLE TEST

IND AVG IND AVG SEV SEV FREQ FREO

0 0 0 PCE 03 0

----- FINISHED SIZE RESULTS

SAE J419/ASTM E1077/JIS G0558 DECARBURIZATION TEST

ETCHANT = NITAL MAGNIFICATION = 100X

TOTAL DEPTH

SPIKE INCHES

\_\_\_\_\_\_

COMPLETE INCHES

INCHES

PCE 336

0.002

0.002

G. KRUTH

DIRECTOR QUALITY ASSURANCE

BY DEBORAH STOKES

T Kits



# B/E Aerospace, Inc.

CONSUMABLES MANAGEMENT

Page: 1 of 1

P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR
www.beconsumables.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

#### **Material Certification**

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to B/E Aerospace, Inc.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO24857

LNE# QUANTITY U/M PART-NUMBER

20 EA MS16625-4056

CUST REF

LOT-NUMBE

MANUFACTURER

CCODE MPR DATE EXP DATE

1583229001

ROTOR CLIP

07382

Jason Lewis

Vice President of Quality





Certified to QS-9000
Registered to ISO-9002

54133

09/27/2013

B/E AEROSPACE INC 9835 NW 14TH ST MIAMI, FL 33172 UNITED STATES

879547 1 - 0

#### Gentlemen:

We hereby certify that your part number MS16625-4056 to our part number HO-56SS MPS ordered on P.O. number 0RWL77 in the quantity of 1,000 pieces has been inspected and that parts and material are in compliance to Rotor Clip blue print specifications. Records of inspection and materials are on file and available for review.

#### DFARS CERTIFICATION NOTICE

Per information provided by our material suppliers, the country of melt for all heats used to produce Rotor Clip stainless steel (Ph 15-7 Mo) and Beryllium Copper ASTM B197 C17200 (Alloy #25) retaining rings complies with DFARS January 2009 Edition, Section 252.225-7014. There will be a \$30 charge if you require an actual certification from our material supplier for any part(s) you have purchased.

Very truly yours,

ROTOR CLIP CO., INC. Elvis Mercado Certification Clerk

Lot(s): 1583229001

ROTOR CLIP COMPANY, INC. 187 Davidson Avenue, Somerset, NJ 08873

Phone: (800) 557-6867 \* (732) 469 - 7333 \* Web: rotorclip.com Sales Fax: (732) 469-7898 \* Accounting Fax: (732) 805-6467

Engineering Fax: (732) 805-6469

Purchasing Fax: (732) 469-6512 \* Quality Assurance Fax: (732) 805-6465



# Rotor Clip and Rotor Clamp Companies, Inc.



# CERTIFICATION OF CONFORMANCE MILITARY SPECIFICATION PRODUCTS

We certify that the product identified below was manufactured using the processes, procedures, working instructions and design documentation required by the Rotor Clip Company Inc Quality Manual. The product has been tested and inspected in accordance with testing procedures outlined in MIL - R - 21248B. Neither the product nor the processes contain any mercury compound, mercury contamination or ozone depleting chemicals. The raw material meets the specifications, and the material manufacturer has certified conformance. Inspection and test reports are on file.

1	MILITARY PART No.	: MS16625-4	1056 RE	EV.D		
RO	TOR CLIP PART No.	: HO-56SS N	<b>IPS</b>			
	LOT No.	: 158322900	11			
M	ATERIAL HEAT No.	7520332				
	MATERIAL				FINISH .	
CARBON	I STEEL: SAE AIR	4127,	•		PLAIN: ( BERYLLIUM COPPER ONLY )	
STEEL N	UMBER 1066 THRU	1090				
STAINLE	SS STEEL: PH15-7M	O IN ACCORDA	INCE	Х	PHOSPHATE:	
*	E AMS 5520 ( UNS S15 MS TO DFARS 252.225	·	ATE I)		( MIL-DTL-16232G, TYPE Z, CLASS 2 )	
	UM COPPER: ALLOY- Y-172 ( UNS C17200 ) IN		-	ASTM B194	ZINC PLATE: ( ASTM B695, TYPE II, CLASS 5 )	
	FINAL H	IARDNESS				
					CADMIUM PLATE:	
HR	30N	63	. · .	69.5	(SAE-AMS-QQ-P-416C, TYPE II, CLASS 3)	
	COUNTRY OF OR	IGIN:			PASSIVATE:	X
					(ASTM A 967 - STAINLESS STEEL ONLY )	
	USA X	-			EQUIVALENT TO : SAE AMS 2700E	
O.	عبحرر		-		CUSTOMER SPECIFIC REQUIREMENT	
•	AUTHORIZED SIGN		•		•	_
	R. ORTEGA Q/ASP		•			-
	PRINT NAME & TIT	LE				_
	7/12/2013					-
	DATE					

#### **DFARS CERTIFICATION NOTICE**

Per information provided by our material suppliers, the country of melt for all heats used to produce ROTOR CLIP Stainless Steel ( PH 15-7 Mo ) and Beryllium Copper - ASTM B 197 C17200 ( Alloy # 25 ) - retaining ring complies with DFARS January 2009 Edition, Section 252.225-7014, Preference for Domestic Specialty Metals ( Jun 2005 ) There will be a charge if you require an actual certification from our material supplier for a part (s) you have purchased

ROTOR CLIP COMPANY INC 187 Davidson Avenue Somerset NJ 08873 1-800-557-6867 Fax 732-805-6465

SOLD TO:B	E AEROSPACE
	RWL77
QTY:I	.000



## AK Steel Corporation Metallurgical Test Report Coshocton Works 17400 State Route 16 Coshocton, OH 43812 U.S.A

Page	i					
<b> </b> -		 	 	 	 	 
l	,					

Load No. Srn No.

■ Steel					1/400 State Route 10					Sen	Srn No.						
					Coshocton, OH 43812 U.S.				U.S.A.	Den 170.							
C ROTOR CLIP CO., INC. 187 DAVIDSON AVENUE T SOMERSET, NJ 08873 M E R				5 F	STATE I	EL CORPC ROUTE 16 IDING/I'R CTON, OH	UCK DOO	R #9		L.	GLIS	PROCES 133223 SH UNITS 00 X COI	-:PROD		1332		ER NO.
S	KIDID	PIECE	HEA	\T	PARENT	LIFT ID	N	ET WEIG	HT								
SKI	)997779	1	752	20332	27573-22		9	,175 LBS.	4,162 K	G.							
TO	TAL SKIDS	TOTAL PIECES					7	OTAL N	ET WEIG	GHT							
	1	1					9	,175 LBS.	4,162 k	G.	-						
	L=Ladle Analysi	s of Heat	P. <sub>4</sub> P	roduct An	alysis of Par	rent Coil	CHEM	ICAL A	NAL	YSIS							
	1D	С	MN	P	s	SI	CR	NI	мо	AL							
L	7520332	.07	.64	.030	.0003	.35	14.62	7.31	2.14	1.19							

REMARKS

THIS MATERIAL WAS MELTED AND MANUFACTURED IN THE U.S.A. (DFARS COMPLIANT). NO INTENTIONAL ADDITIONS OF MERCURY OR MERCURY COMPOUNDS, RADIUM, ALPHA SOURCE, AND LOW MELTING ALLOYS OR ELEMENTS CAPABLE OF FORMING LOW MELTING ALLOYS WERE MADE THROUGHOUT THE PROCESSING OF THIS MATERIAL. MATERIAL MANUFACTURED WITHOUT THE USE OF OZONE DEPLETING CHEMICALS MATERIAL MEETS ALL TECHNICAL REQUIRMENTS OF REFERENCED SPECIFICATIONS

#### PRODUCT DESCRIPTION

CR SHT 15-7 PH MO(R) STAINLESS #2B FINISH COND A SLIT EDGE \* AMS 5520G \* ASTM A 693-06 \* ROTOR CLIP M05 REV E

PARENT LIFT	POS	DIR	COND	% ELONG	ELONG METHOD	ELONG GAUGE	TENSILE STRENGTH	Y.S.	ROCKWELL HARDNESS	ROCKWELL HARDNESS
IĐ		(L, T, D)			METHOD	LENGTH	(KSI)	(KSI)	Tail	Front
727573-22	T	T	COND A	30.1	MEASURED	2 Inch	133.2	58.4	BW 91	BW 91
727573-22	T	Т	TH 1050	6.3	MEASURED	2 Inch	219	209.0	C 45	C 45
727573-22	T	T	RH 950	6.1	MEASURED	2 Inch	247	214.0	C 49	C 49



## **AK Steel Corporation Metallurgical Test Report Coshocton Works 17400 State Route 16** Coshocton, OH 43812 U.S.A.

Page	2			

BUYERS ORDER NO.

133223

Load No.

Srn No.

				MILL ORD	ER NO.	PROCESSOR ORDER NO.
	ROTOR CLIP CO., INC.	S	AN STEEL CORPORATION	273474-0127	•	133223
	187 DAVIDSON AVENUE	H	STATE ROUTE 16	PART NO.		
			RAIL SLIDING/TRUCK DOOR #9			
į		Т	COSHOCTON, OH 43812		ENGLISE	I UNITS -: PRODUCT:-
•		0		.0340 NON	1 36.0000	X COIL

:PRODUCT:- METRIC UNITS

R	_			الا			.0340110	VI 30.0000 A	COIL		
PARENT LIFT ID	POS	DIR (L, T, D)	COND	BEND 180 1T					·		
727573-22	T		COND A	PASS							
PARENT LIFT	POS	DIR	COND	% ELONG	ELONG	ELONG	TENSILE	Y.S.	ROCKWELL	ROCKWELL	
1D		(L, T, D)			METHOD	GAUGE LENGTH	STRENGTH (KSI)	.2% OFFSET (KSI)	HARDNESS Tail	HARDNESS Front	
727573-22	F	T	COND A	35.6	MEASURED	2 Inch	129	58.5	BW 91	BW 91	
727573-22	F	T	TH 1050	6.2	MEASURED	2 Inch	221	209.0	C 45	C 45	
727573-22	F	T	RH 950	6.0	MEASURED	2 Inch	248	219.0	C 49	C 49	
PARENT LIFT	POS	DIR	COND	BEND		1			<del></del>		
1D		(L, T, D)		180 1T							
727573-22	F		COND A	PASS							

THE CHEMICAL ANALYSIS AND PHYSICAL OR MECHANICAL 1951S REPORTED ABOVE ARE CORRECT AS CONTAINED IN THE RECORDS OF THE CORPORATION.

ALL TESTING IS DONE IN ACCORDANCE WITH ALS TIM STANDARDS UNLESS OTHERWISE NOTED

AK Steel Corporation

MWQC#6049.5799 Program Version LM434B 1.11

THIS CENTIFIED TEST REPORT HAS BEEN DELIVERED TO A CONSTONEE OF MATERIAL FURGHASED FROM AK Sted Corporation. TO AVOID THE POSSIBLITY OF ITS MISUSE ON DELIVERY OF THE REPORT TO A THEO PARTY IT MUST BE RECERTIFIED BY AND UNDER THE NAME OF SUCH CONSIGNED.

DATE 04/25/2012 TIME 04:37 PM

ERIC RAYMONT

AFFLICATION ENGINEER



# Rotor Clip and Rotor Clamp Companies, Inc.



Reference Specification: MIL- R-21248 B All Types, Class 1

MILITARY PART No.: MERCOTOR CLIP PART No.: HELDT No. : 1	IO-56SS MPS	
New Part	New Supplier Engineering Change Approved X	Rejected Conditional Approval
SPECIFICATION	INSPECTION RESULTS	VERIFICATION RESULTS
FREE DIAMETER	RING SHALL BE COMPRESSED	THE RING SHALL NOT CRACK.
	SO THAT THE OPEN ENDS OF	
	THE RING TOUCH, BUT DO NOT	CHECKED FOR CONFORMANCE.
	OVERLAP	
0.620 + 0.010 /- 0.005	5 TIMES FOR EACH RING.	
	RING SHALL NOT EXCEED	
	3.0% OF FREE DIAMETER	
1 0.624	0.607	CONFORMS
2 0.625	0.607	CONFORMS
3 0.623	0.605	CONFORMS
4 0.624	0.606	CONFORMS
5 0.624	0.605	CONFORMS
6 0.623	0.606	CONFORMS
7 0.625	0.607	CONFORMS
8 0.625	0.608	CONFORMS
Albert to a series and a		

Prepared by	R. ORTEGA Q/ASPRV.	Date:	7/12/2013
-------------	--------------------	-------	-----------



MILITARY PART No.: MS16625-4056 REV.D

ROTOR CLIP PART No.: HO-56SS MPS

# Rotor Clip and Rotor Clamp Companies, Inc.



7/12/2013

Date:

Reference Specification: MIL- R-21248 B All Types, Class 1

	LOT No. : 1	583229001	
	New Part	New Supplier Engineering Change Approved X	Rejected Conditional Approval
	SPECIFICATION	INSPECTION RESULTS	VERIFICATION RESULTS
9	0.625	0.606	DOESNOT CONFORM
10	0.623	0.605	CONFORMS
11	0.624	0.607	CONFORMS
12	0.625	0.607	CONFORMS
13	0.625	0.608	CONFORMS
14	0.626	0.608	CONFORMS
15	0.625	0.608	CONFORMS
16	0.625	0.606	CONFORMS
17	0.625	0.607	CONFORMS
18	0.624	0.605	CONFORMS
19	0.625	0.608	CONFORMS
20	0.625	0.608	CONFORMS
			Parts checked with a microscope no
			signs of crack at all.
			·
-			

Prepared by R. ORTEGA Q/ASPRV.



# Rotor Clip and Rotor Clamp Companies, Inc.



Reference Specification: MIL- R-21248 B All Types, Class 1

MILITARY PART No.: MS16625-4056 REV.D	
ROTOR CLIP PART No.: HO-56SS MPS	
LOT No. : 1583229001	<u> </u>
New Part New Supplier Engineering Change	Approved X Rejected Conditional Approval

SPECIFICATION		INSPECTION RESULTS	VERIFICATION RESULTS
	1	66.0	CONFORMS
	2	66.0	CONFORMS
	3	66.7	CONFORMS
HARDNESS	4	66.8	CONFORMS
	5	66.5	CONFORMS
Ø HOUSING	6	66.1	CONFORMS
.375 to 1.023	7	66.3	CONFORMS
	8	66.2	CONFORMS
ROCKWELL 30N	9	66.3	CONFORMS
63 - 69.5	10	66.4	CONFORMS
	11	66.3	CONFORMS
	12	65.9	CONFORMS
	13	66.3	CONFORMS
	14	65.9	CONFORMS
	15	66.2	CONFORMS
	16	66.3	CONFORMS
	17	66.4	CONFORMS
	18	66.1	CONFORMS
	19	66.2	CONFORMS
	20	66.0	CONFORMS

Prepared by:	R. ORTEGA Q/ASPRV.	Date:	7/12/2013
Prepared by:	R. ORTEGA GIASPRV.	Date.	1712,2010